

MKW GmbH Digital Automation







Machines AND software solution for full transparency









Key facts

Special machinery since 1972

High-end provider in the engineering and automation solutions industry

About 80 employees

At home in all sectors: Food, automotive, medical, consumer goods, wood etc.

Delivering worldwide

Project sizes up to EUR 6 million







Software solution MK|Ware

MK|Ware enables efficient control of production in real time and a complete overview of your entire value chain

All information on https://www.mkware.de/

Manufacturer-independent networking of the entire shop floor

Only use the applications that are relevant for your company thanks to the modular structure



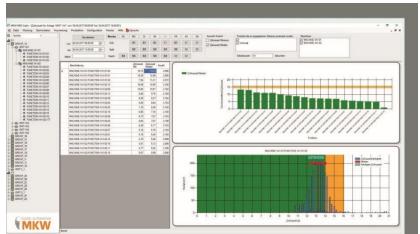




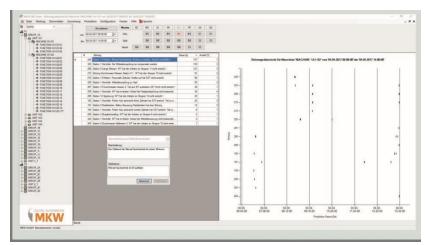




Transparent machines



Example "bottleneck analysys"



Example "error card"





Transparent production



Example "process data management"



Example part (pic-source: ebay)

sanitary sector



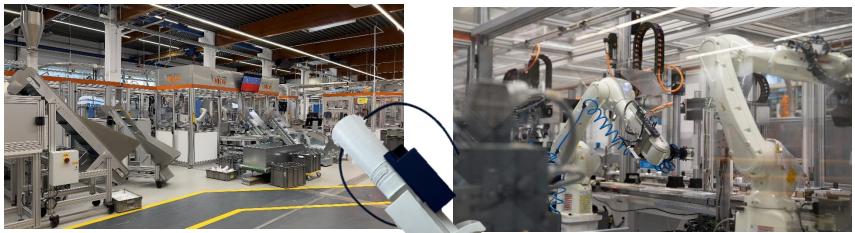


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Cycle time 5 sec / part



sanitary sector



Fully automated Assembly line for drain valves Cycle time 5 sec / part



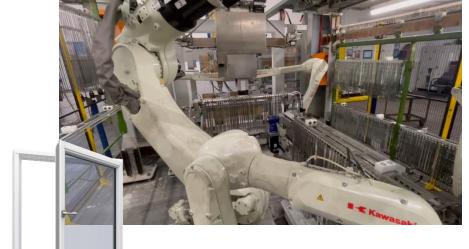
Example part



Galvanic sector



Fully automated hanging and packaging of galvanization Cycle time 0,8 sec / part







High flexible lines



Example of motor assembly line:

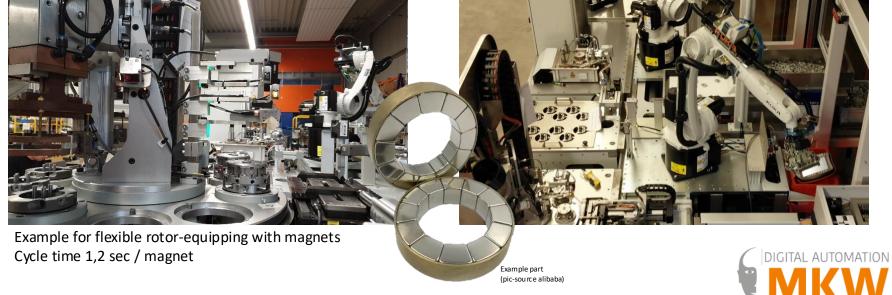
- Feeding systems from the back
- Process-modules in the front
- Backbone with transport system in between

Modules can be easily removed or exchanged with other modules for different variants. Removed modules can be maintained or used as an independent machine.





Motor production

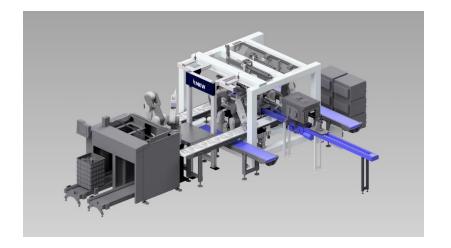




Shoe production



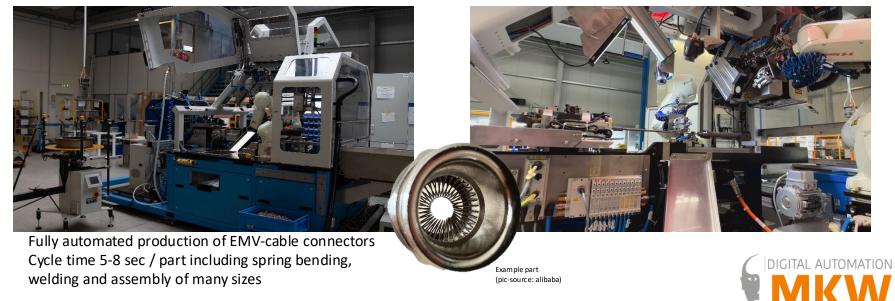
Fully automated production of shoes Cycle time 8 sec / part



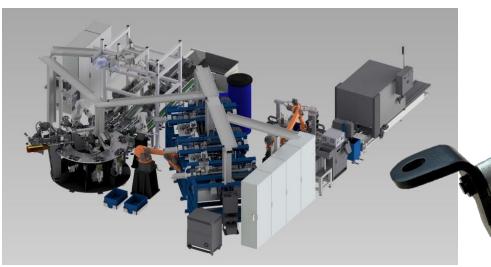




Cable connectors





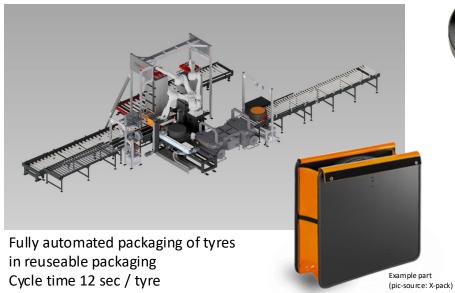


Example of sidedoor hinge assembly line:

- Assembly with riveting on a round table
- Machining of base in drilling stations
- Push in of masterpins
- EOLT
- Tolerances of 0.01mm made possible by laser measuring and controlling
- Each part is machined unique







Fully automated in line paletizing of sintered valve seat rings

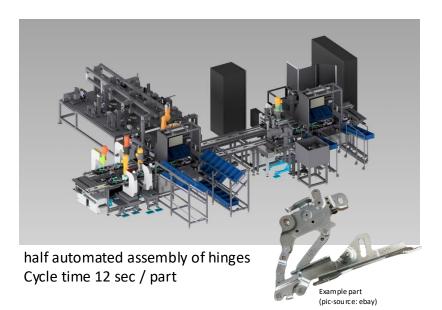
Cycle time 0.8 sec / part

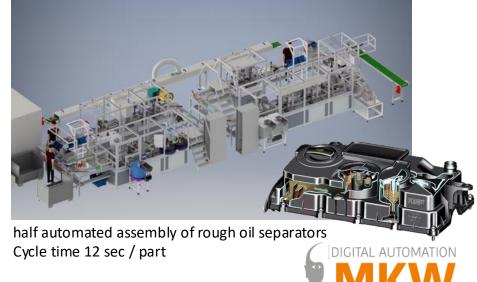
| DIGITAL AUTOMATION

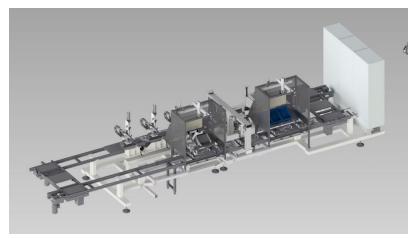
Cycle time 0.8 sec / part

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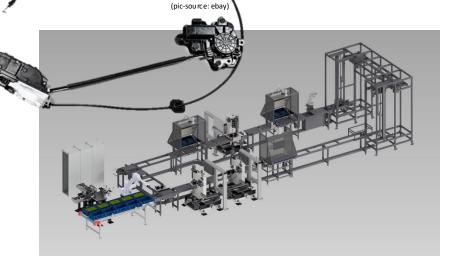








Half automated assembly of actuators for frunc latches Cycle time 30 sec / part

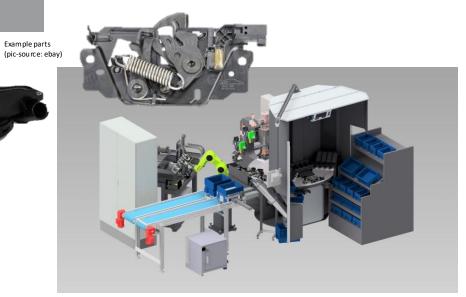


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Half automated assembly of frunc latches Cycle time 30 sec / part



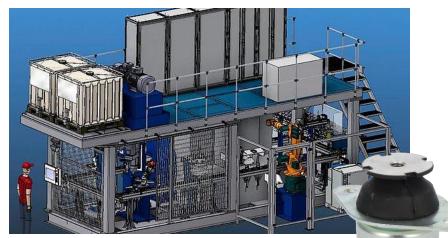
Half automated assembly of fine oil seperators Cycle time 10 sec / part



Half automated assembly of double stroke locks Cycle time 40 sec / part DIGITAL AUTOMATION

Example part

automotive



Fully automated assembly of hydrogen bearings Cycle time 7 sec / part

half automated assembly of hood hooks Cycle time 6 sec / part DIGITAL AUTOMATION

(pic-source: ebay)

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Example part (pic-source: ebay)



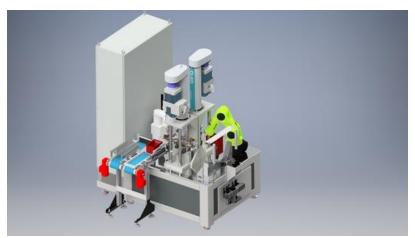


Half automated assembly of hinges Cycle time 12sec/part

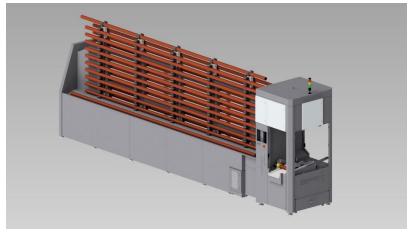








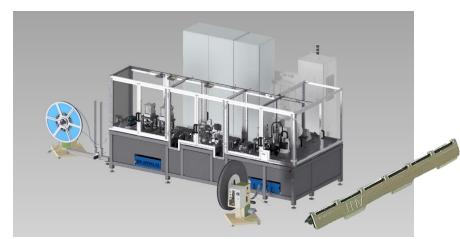
Fully automated notching and clearing of shafts With tolerances of 0.007mm Cycle time 2 sec / part



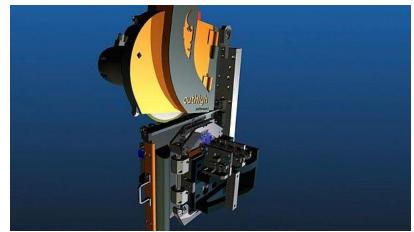
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Fully automated sawing and deburring of pipes





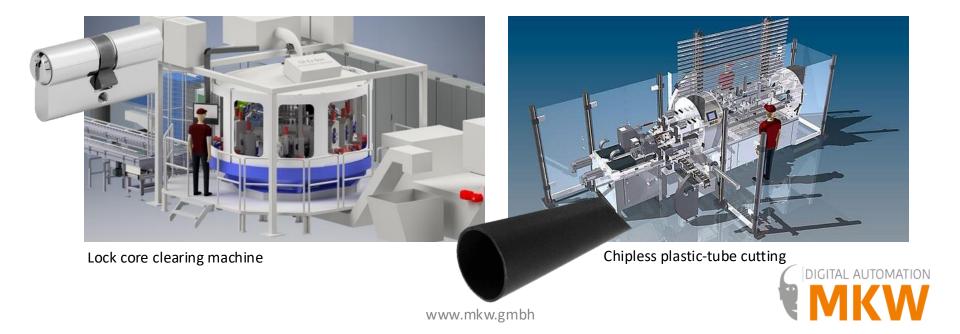
Fully automated production and packaging of glass fiber connectors Includes processes of stenching and glueing Cycle time 1 sec / part

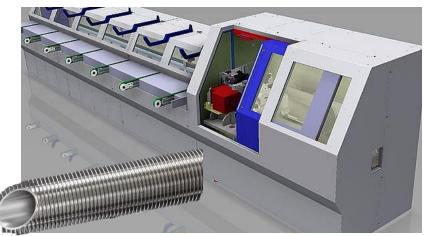


Multiple variants of saws, especially flying saws

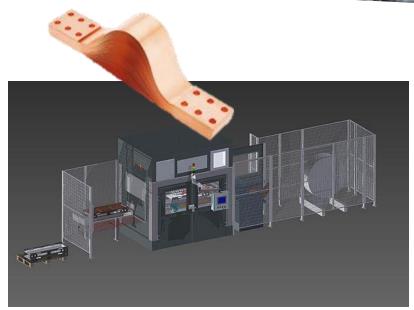








Cold formed ripped tubes for heat exchangers and (nuclear) power plants

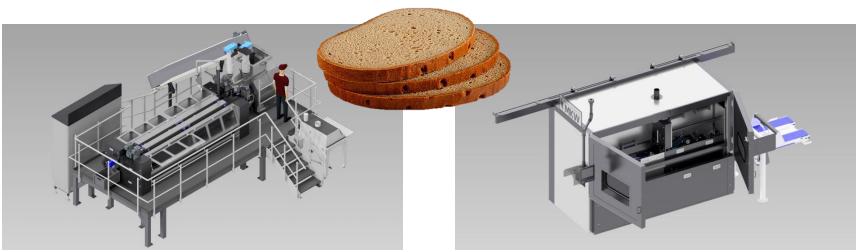


Copper-foil handling and palletizing





food sector



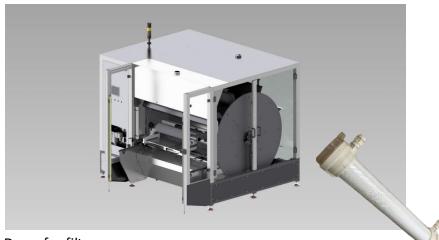
Vertical Breadstring forming machine With seeding equipment

Bread cutting machine Up to 650 slices / min

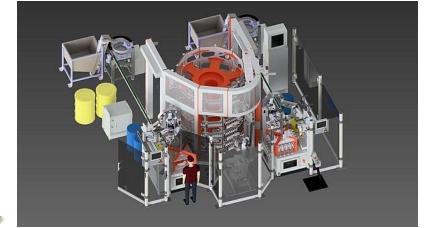




Medical sector



Dryer for filter



Fully automated production of blood dializers

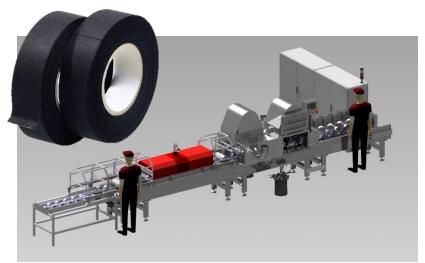
Cycle time 3 sec / part

DIGITAL AUTOMATION

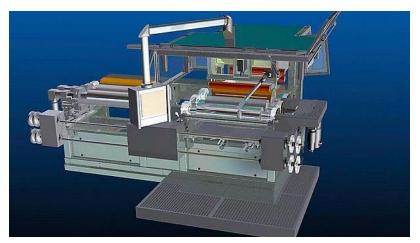
Example part (pic-source: wikipedia)



coating



Coating of tapes for automotive and consumers

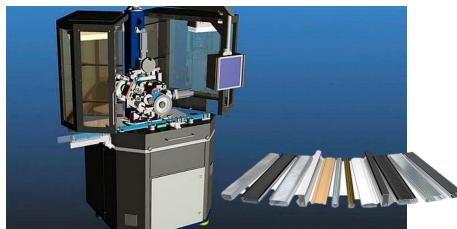


Coil coating





Coating and heating



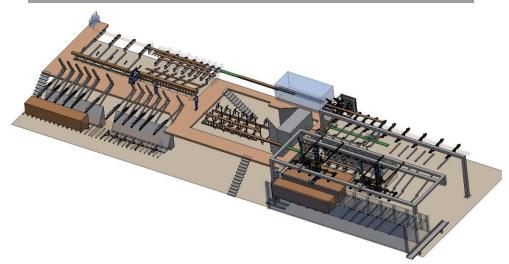
Coating of window distances



Heating of pipes



wood industry



Sorting, handling, stacking and packing of wood









various

